

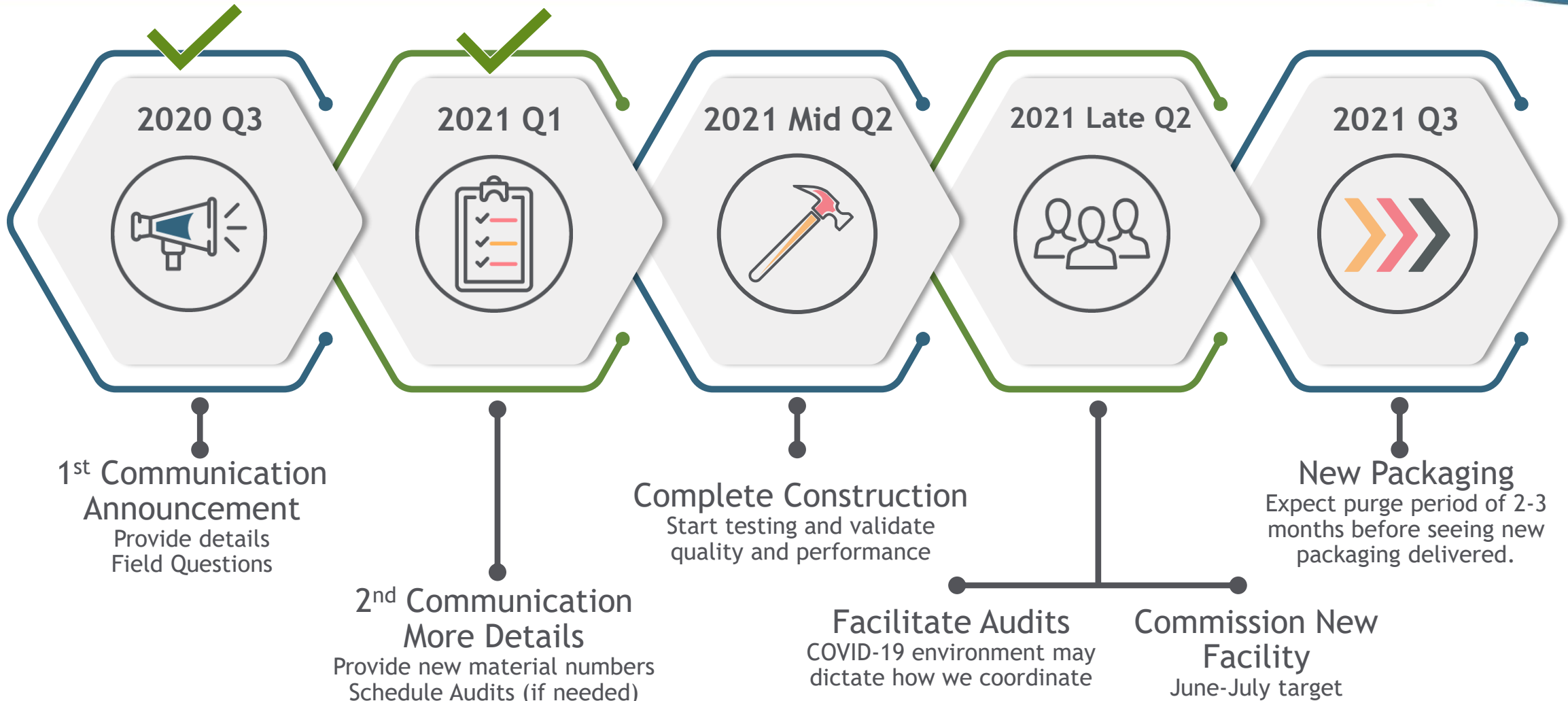


Unlocking Nature-Powered Success

Investing for A More Sustainable Future

Packaging - Bag & Product Setup Detail

Timeline has adjusted to reflect approximately a 4-week delay



Future Bag Design

3 bag dimensions required to accommodate varying bulk density

Description:

- 3 Ply multi-walled White Kraft Paper Bag

Closing System:

- Open Mouth Flat Pasted - folded

Multi-wall properties:

- Wall 1: 3 mil LD/LLD polyethylene film (removable after sealed)
- Wall 2: 60lb Natural Kraft Paper
- Wall 3: 60lb Bleached Paper

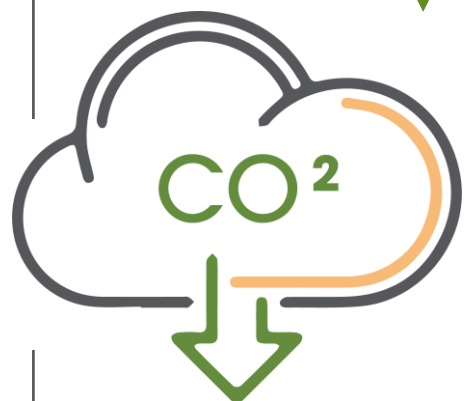


Click to Watch
the Video



CP Kelco's New Bag Will Represent A Substantial Reduction in Carbon Footprint*

Existing Packaging



↓ 98%

DRUM

The new bag represents a 98% reduction in carbon footprint* as compared to the Drum packaging option.

↓ 82%

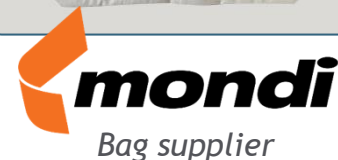
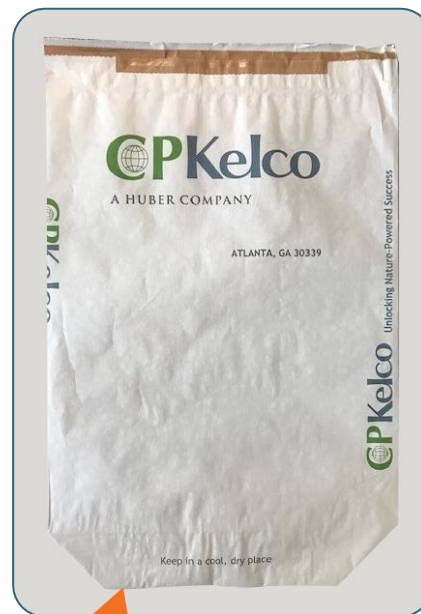
BOX

The new bag represents an 82% reduction in carbon footprint* as compared to the box packaging option.

↓ 46%

BAG (Existing Valve Bag)

The new bag represents a 46% reduction in carbon footprint* as compared to the existing bag packaging option.



New Bag Attributes

- ✓ All Food, Pharma, and Cosmetic grade product produced by San Diego and Okmulgee will convert to the Open-Mouth, Kraft paper, PE Lined Bag
- ✓ Bag Weights will range between 20-25kg
- ✓ 2 Kraft Paper Liners, 1 PE Liner
- ✓ Heat Sealed PE Liner, Glued shut Kraft layer
- ✓ Easy Open Feature

*Carbon footprint measured by the carbon dioxide emissions associated with biomass combustion.

**Packaging lifecycle analysis data calculated using SimaPro/Ecoinvent

Pallet Weights will vary between the three bag dimensions

Pallet Weights:

- Gellan pallets will be 700-800kg
- Xanthan pallets will be 875-1000kg

Pallet Heights:

- All pallets will have a max height of 54 inches, measured from the ground.

Pallet make-up:

- Pallets will be covered with a 3.5ml PE hood, providing added protection from the external elements.
- Pallets will include a 6-inch corrugated skirt to provide additional protection during transit. (not shown in image)



Depending on the product, pallets will be...

35-40 bags

7-8 layers

700-1,000kg

Please refer to your CP Kelco commercial rep for product specific inquiries

CP KELCO is ready to provide the required detail to setup new SKUs



New Product Setup

- We have created new SKU numbers, which are available now for setup, please reach out to your commercial rep for more information
- Existing (legacy) SKU numbers will remain until inventory is depleted in late 2021
- CP Kelco representative will provide an updated Product Data sheet and safety data sheet to start the new SKU setup process.



New Site Setup (Okmulgee, OK USA)

- If you do not have Okmulgee, OK setup as an official supply site, CPK is ready to start the process now.
- Provided is the Okmulgee Information package on the packaging webpage
- We prefer to manage audits virtually considering the pandemic environment.
- Please reach out to your commercial rep if you require audit documentation.

www.cpkelco.com/packaging

Thank you

More information can be found at:

www.cpkelco.com/packaging

If you have questions, please reach out to your commercial representative or distribution partner.